

**SCHUETZ**  
**packaging update**

**PACKAGING CLOSURE INFORMATION**

November 9, 2010

**CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS**

**PLUGS MUST BE TORQUED TO THE FOLLOWING**

**2" NPT AND 2" BUTTRESS - over 150 kPa - 30 FT LBS, 100 kPa = 20 ft lbs**

**Dip tubes - 20 ft lbs**

**3/4" NPT - 9 FT LBS**

**Note: Closures must have gaskets to seal**

**CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS**

**CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.**

**PLUGS MUST BE TORQUED TO THE FOLLOWING :**

**2" NPT AND 2" BUTTRESS - 20 FT LBS**

**3/4" NPT - 9 FT LBS**

**note: closures must have gaskets to seal**

**CLOSURE SPECIFICATIONS FOR IBC'S**

**FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:**

**6" AND 9" FILL PORT CAP - 75 FT LBS**

**2" plug in 6" or 9" fill port cap must be torqued to 15 ft lbs. ( Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening )**

**\* 56 x 4 mm plug - 20 ft lbs**

**Old style valves**

**VALVE NUT - 55 FT LBS**

**note: caps, valves, and plugs must have gaskets to seal**

**New Style valves - two turns and line up the hole in the valve body and the hole in the bottle insert and insert clip.**

**\* - Underline indicates the latest change to the instructions.**

